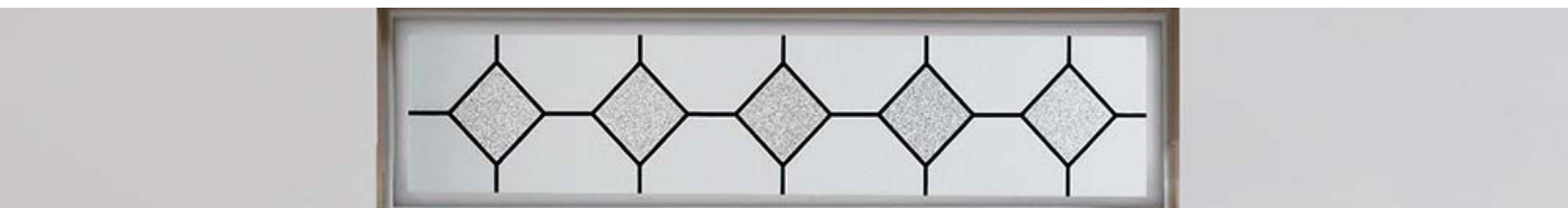


Suggested List Pricing - 2024



Ask about our quantity discounts!

HY-LITE
SPECIALTY PRODUCTS

HY-LITE[®]

SPECIALTY PRODUCTS

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About Hy-Lite[®] Specialty Products:

U S Block Windows, Inc. and Hy-Lite Products, Inc. joined forces in 2009 to become Hy-Lite[®] Specialty Products. Selecting only the finest products from each company's offerings, we are proud to present the most expansive and robust privacy window line in the market today. Visit our website at hy-lite.com.

Installation and Performance Data:

Hy-Lite's culture of innovation leads to frequent changes and improvements in our technical data. Please visit our website at hy-lite.com or call Customer Service at 888.256.2599 for the most up-to-date information.

QuickShipSM Windows



Qualifying windows ship within 2 business days. Place your order by 12 Noon CST, specify QuickShipSM, and your window will leave Hy-Lite within 2 working days.

Limit four QuickShipSM windows per location per day. No multipliers apply to QuickShipSM fees. Available block window models feature white vinyl frame, 1" fin offset, and clear wave style blocks only for the acrylic windows in this program. QuickShipSM must be clearly marked on your order.

Model Number	Frame Size & Color	Block Size & Style
8PW4242	42" X 42" White	8" X 8" X 11/2" Wave
9PW4747	47" X 47" White	9" X 9" X 11/2" Wave
8PW5050	50" X 50" White	8" X 8" X 11/2" Wave
Other sizes and styles are available.		

Suggested List Pricing

Effective February 1, 2024

Ordering

How to Order:

Phone: 888.256.2599 Toll Free
850.473.0555
Fax: 877.749.5483 Toll Free
850.473.8040

Email: orders@hy-lite.com

Confirmations will be sent within 1 business day of receipt of order. If you do not receive a confirmation within 1 business day, please call Customer Service at 888.256.2599 to ensure your order was received.

Quantity Discounts:

Discounts are on net price and apply only to windows. Windows must be ordered on the same day, have the same ship date and the same delivery location. Quantity discounts do not apply to special pricing programs, offers such as QuickShipSM, Model Home discounts, or other discounts and promotions.

05 - 09 Windows	5%
10+ Windows	10%

Cancellation Policy:

All Hy-Lite[®] products are built to order and therefore cannot be changed or canceled once they have been received. Please ensure the accuracy of the final order before faxing the signed order to Hy-Lite[®]. No orders will be processed until the approved order is received via fax or email. Orders cannot be canceled, revised, or returned once the approval order has been received.

Return Policy:

Orders cannot be returned without prior express written permission from Hy-Lite[®].

Freight Receiving and Damage Policy:

All shipments are packaged through the approval of our carriers.

Hy-Lite[®] can only file claims and recover freight damage from our carriers when the damage is clearly noted on the carrier's paper work at time of delivery. The following outlines the dealer's responsibility at the time of delivery and the procedure in the unlikely event you have received damaged goods:

- BEFORE SIGNING FOR ANY SHIPMENT it is the dealer's responsibility to open the package and inspect the product completely for any damage.** Replacement of freight damaged product that is not noted on the carrier's delivery receipt at the time of delivery will be at full original cost. Hy-Lite[®] is not responsible for any damage to product that has been transported to the job site or any other location beyond the initial delivery to the dealers place of business.
- If damage is found, make note of the pro number and refuse the shipment. Make sure that you clearly note the damage on the carrier's delivery receipt and the driver signs and confirms the damage.
- If only one piece of a multi-piece shipment is damaged, simply refuse the damaged piece and make sure the damage is clearly marked on the carrier's delivery receipt.
- Notify Hy-Lite[®] Customer Service IMMEDIATELY in order to receive timely replacement.



Vinyl Frame Colors

Color availability dependent upon frame type

White

Tan

Driftwood

Bronze

Vinyl Frame Types (Fixed Only)

1" Nail Fin Offset

1-3/8" Nail Fin Offset

1" Nail Fin Offset w/ J-Channel

Box Frame add 10%

Masonry Flush Flange add 10%

Vinyl Frame Type (Operable)

1" Nail Fin Offset

1-3/8" Nail Fin Offset

Rip Fin for Through-Jamb Mount

Metal Blinds Color

White

Additional colors available via special order

Operator

White, Right-Side Placement Additional colors and placement available via special order



Vari-Lite Encased-Blinds Windows

Vari-Lite is an exterior window system with cordless white blinds encased in clear tempered safety glass. This new product features an all-vinyl frame with nailing fin, nailing fin and J-channel, or retrofit style for easy installation. The frame colors for new construction style windows are White, Tan, Driftwood, and Bronze. The frame colors for replacement style windows are White, Tan, and Driftwood.

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	GLASS DESIGN	BLINDS BLADES COLOR
Fixed Windows				
24 X 24	23½ X 23½	BF2323BLND	Clear with Blinds	White
48 X 48	47½ X 47½	BF4747BLND	Clear with Blinds	White
Awning Windows				
28 X 28	27¼ X 27¼	BA2727BLND	Clear with Blinds	White
52 X 52	51¼ X 51¼	BA5151BLND	Clear with Blinds	White



Fixed
2' x 2' | 4' x 4'



Awning
2' x 2' | 4' x 4'

***Oversize shipping charge may apply. Call for details.**



QuickShipSM

Fixed 2'x2' and 4'x4' Windows Only

Indicate QuickShipSM on your order and it will ship out within 2 business days of receipt of order. Vinyl frame with 1" fin offset, White Frame.

Prices shown include freight except where marked.*

*Shipments outside the 48 contiguous states, shipping to job sites or residences, and units over 66" are subject to additional freight charges.

Pricing is effective 02/01/24. Changes to pricing or products may have been made since publication. Please consult Customer Service at (888)256-2599 prior to purchase.

Decorative Glass Windows

Silkscreened Glass


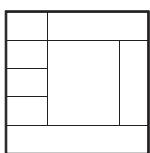

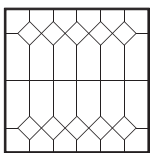
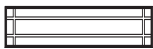
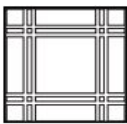
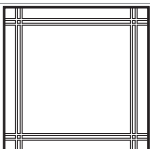
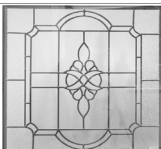
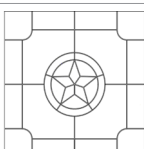
Privacy by **Design**

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	GLASS DESIGN	DESIGN FABRICATION
Fixed Windows				
24 X 24	23½ X 23½	DF2424BARO	Baroque	Silkscreen
24 X 24	23½ X 23½	DF2424PRAI	Prairie	Silkscreen
24 X 24	23½ X 23½	DF2424MISS	Mission	Silkscreen
24 X 36	23¼ X 35¼	DF2436AURO	Aurora	Silkscreen
36 X 36	35½ X 35½	DF3636PRAI	Prairie	Silkscreen
36 X 36	35½ X 35½	DF3636VCSS	Victorian Private Elegance	Silkscreen
48 X 12	47½ X 11½	DF4711PRAI	Prairie	Silkscreen
48 X 12	47½ X 11½	DF4711MISS	Mission	Silkscreen
48 X 12	47½ X 11½	DF4711MANC	Manchester COMING SOON	Silkscreen
48 X 48	47½ X 47½	DF4747BARO	Baroque	Silkscreen
48 X 48	47½ X 47½	DF4747METR	Metro While Supplies Last	Wrought Iron
48 X 48	47½ X 47½	DF4747MISS	Mission	Silkscreen
48 X 48	47½ X 47½	DF4747PRAI	Prairie	Silkscreen
48 X 48	47½ X 47½	DF4747AURO	Aurora	Silkscreen
48 X 48	47½ X 47½	DF4747OLYM	Olympia	Silkscreen
48 X 48	47½ X 47½	DF4747TXST	Texas Star	Silkscreen
48 X 48	47½ X 47½	DF4747VCSS	Victorian	Silkscreen

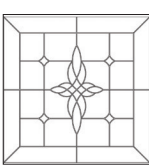
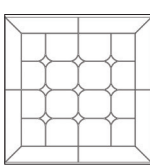


Awning Windows				
28 X 28	27¼ X 27¼	DA2727BARO	Baroque	Silkscreen
28 X 28	27¼ X 27¼	DA2727MISS	Mission	Silkscreen
28 X 28	27¼ X 27¼	DA2727PRAI	Prairie	Silkscreen
52 X 16	51¼ X 15¼	DA5115MISS	Mission	Silkscreen
52 X 16	51¼ X 15¼	DA5115PRAI	Prairie	Silkscreen
52 X 52	51¼ X 51¼	DA5151BARO	Baroque	Silkscreen
52 X 52	51¼ X 51¼	DA5151MISS	Mission	Silkscreen
52 X 52	51¼ X 51¼	DA5151PRAI	Prairie	Silkscreen
52 X 52	51¼ X 51¼	DA5151AURO	Aurora	Silkscreen
52 X 52	51¼ X 51¼	DA5151OLYM	Olympia	Silkscreen

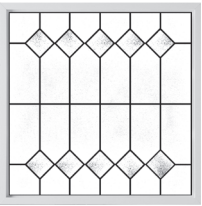
Casement Windows				
28 X 28	27¼ X 27¼	DC2727BARO	Baroque	Silkscreen
28 X 28	27¼ X 27¼	DC2727MISS	Mission	Silkscreen
28 X 28	27¼ X 27¼	DC2727PRAI	Prairie	Silkscreen

Home Designer Collection

				
Baroque 2' X 2' 4' X 4'	Metro 4' X 4'	Mission 4' X 1'	Mission 2' X 2' 4' X 4'	Prairie 4' X 1'
				
Prairie 2' X 2'	Prairie 3' X 3' 4' X 4'	Victorian 4' X 4'	Texas Star 4' X 4'	

Bath-Lite Series

			
Aurora 4' X 4'	Olympia 4' X 4'	Manchester 4' X 1'	Aurora 2' X 3'



Vinyl Frame Colors

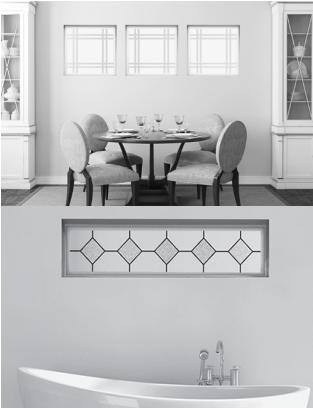
(Color availability dependent upon frame type)

White
Tan
Driftwood
Bronze

Vinyl Frame Types

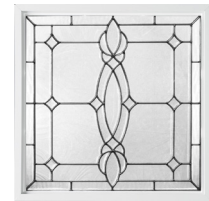
1" Nail Fin Offset
1-3/8" Nail Fin Offset
1" Nail Fin Offset w/ J-Channel
Box Frame add 10%
Masonry Flush Flange add 10%

***Oversize shipping charge may apply. Call for details.**



Prices shown include freight except where marked.*
*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversize units are subject to additional freight charges.

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	GLASS DESIGN	DESIGN FABRICATION
Octagons & Ovals				
24 X 24	23¼ X 23¼	DF2424	Geometric Octagon	Black Patina
24 X 24	23¼ X 23¼	DF2424	Geometric Octagon	Satin Nickel
24 X 36	23¼ X 35¼	DF2436FLPE	Floral Oval Private Elegance	Black Patina
24 X 36	23¼ X 35¼	DF2436FLPE	Floral Oval Private Elegance	Satin Nickel
24 X 36	23¼ X 35¼	DF2436RADI	Radiance Oval	Satin Nickel
24 X 36	23¼ X 35¼	DF2436RADI	Radiance Oval	Black Patina
Fixed Windows				
24 X 24	23½ X 23½	DF2323CRFT	Craftsman	Black Patina
24 X 24	23½ X 23½	DF2323SPFL	Spring Flower	Black Patina
24 X 24	23½ X 23½	DF2323SPFL	Spring Flower COMING SOON	Satin Nickel
24 X 24	23½ X 23½	DF2323VCPE	Victorian Private Elegance	Satin Nickel
24 X 24	23½ X 23½	DF2323VCPE	Victorian PE COMING SOON	Black Patina
36 X 36	35½ X 35½	DF3636VCPE	Victorian Private Elegance	Black Patina
42 X 42	42½ X 42½	DF4242CMBL	Charming Bloom	Satin Nickel
48 X 48	47½ X 47½	DF4747SFPE	Spring Flower Private Elegance	Satin Nickel
48 X 48	47½ X 47½	DF4747CRFT	Craftsman	Black Patina
48 X 48	47½ X 47½	DF4747VCPE	Victorian Private Elegance	Satin Nickel
48 X 48	47½ X 47½	DF4747WRIN	Wrought Iron	Black Wrt. Iron
Awning Windows				
28 X 28	27¼ X 27¼	DA2727CRFT	Craftsman	Black Patina
28 X 28	27¼ X 27¼	DA2727SPFL	Spring Flower	Satin Nickel
28 X 28	27¼ X 27¼	DA2727SPFL	Spring Flower COMING SOON	Black Patina
28 X 28	27¼ X 27¼	DA2727VCPE	Victorian PE	Satin Nickel
28 X 28	27¼ X 27¼	DA2727VCPE	Victorian PE COMING SOON	Black Patina
52 X 52	51¼ X 51¼	DA5151CRFT	Craftsman	Black Patina
52 X 52	51¼ X 51¼	DA5151SPFL	Spring Flower	Satin Nickel
52 X 52	51¼ X 51¼	DA5151VCPE	Victorian Private Elegance	Satin Nickel
Casement Windows				
28 X 28	27¼ X 27¼	DC2727CRFT	Craftsman	Black Patina
28 X 28	27¼ X 27¼	DC2727SPFL	Spring Flower	Satin Nickel
28 X 28	27¼ X 27¼	DC2727SPFL	Spring Flower COMING SOON	Black Patina
28 X 28	27¼ X 27¼	DC2727VCPE	Victorian Private Elegance	Satin Nickel
28 X 28	27¼ X 27¼	DC2727VCPE	Victorian PE COMING SOON	Black Patina



Vinyl Frame Colors

(Color availability dependent upon frame type)

White
Tan
Driftwood
Bronze

Vinyl Frame Types

1" Nail Fin Offset
1-3/8" Nail Fin Offset
1" Nail Fin Offset w/ J-Channel
Box Frame add 10%
Masonry Flush Flange add 10%

Caming Colors

Black Patina
Satin Nickel
Silkscreen and Wrought Iron

Private Elegance

Private Elegance windows feature special high-opacity glass for increased privacy

Oval Frames

Oval windows include interior trim and exterior brick mold. Expandable jamb adjusts to fit 2' x 4' framing (4-9/16") or 2' x 6' framing (6-9/16"). Available in white only.

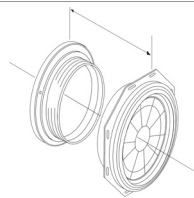
***Oversize shipping charge may apply. Call for details**



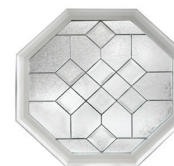
Floral PE
2'x3'



Radiance
2'x3'



Oval Frame Kit



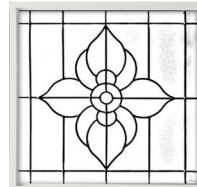
Geometric
2'x2'



Craftsman
2'x2'



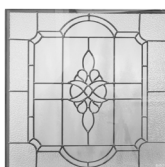
Craftsman
4'x4'



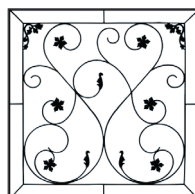
Spring Flower
2'x2'



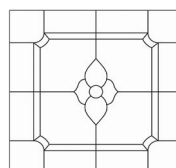
Spring Flower PE
4'x4'



Victorian PE
2'x2' | 3'x3' | 4'x4'



Wrought Iron
4'x4'



Charming Bloom
4'x4'

Acrylic Block Windows

Fixed Picture Windows

6" Blocks

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
8½ X 14½	8 X 14	6PW0814	1 X 2
8½ X 20½	8 X 20	6PW0820	1 X 3
8½ X 26½	8 X 26	6PW0826	1 X 4
8½ X 32½	8 X 32	6PW0832	1 X 5
8½ X 38½	8 X 38	6PW0838	1 X 6
8½ X 44½	8 X 44	6PW0844	1 X 7
8½ X 50½	8 X 50	6PW0850	1 X 8
8½ X 56½	8 X 56	6PW0856	1 X 9
8½ X 62½	8 X 62	6PW0862	1 X 10
8½ X 68½	8 X 68	6PW0868	1 X 11
8½ X 74½	8 X 74	6PW0874	1 X 12
8½ X 80½	8 X 80	6PW0880	1 X 13
8½ X 86½	8 X 86	6PW0886	1 X 14
8½ X 92½	8 X 92	6PW0892	1 X 15
8½ X 98½	8 X 98	6PW0898	1 X 16
14½ X 8½	14 X 8	6PW1408	2 X 1
14½ X 14½	14 X 14	6PW1414	2 X 2
14½ X 20½	14 X 20	6PW1420	2 X 3
14½ X 26½	14 X 26	6PW1426	2 X 4
14½ X 32½	14 X 32	6PW1432	2 X 5
14½ X 38½	14 X 38	6PW1438	2 X 6
14½ X 44½	14 X 44	6PW1444	2 X 7
14½ X 50½	14 X 50	6PW1450	2 X 8
14½ X 56½	14 X 56	6PW1456	2 X 9
14½ X 62½	14 X 62	6PW1462	2 X 10
14½ X 68½	14 X 68	6PW1468	2 X 11
14½ X 74½	14 X 74	6PW1474	2 X 12
14½ X 80½	14 X 80	6PW1480	2 X 13
14½ X 86½	14 X 86	6PW1486	2 X 14
14½ X 92½	14 X 92	6PW1492	2 X 15
14½ X 98½	14 X 98	6PW1498	2 X 16
20½ X 8½	20 X 8	6PW2008	3 X 1
20½ X 14½	20 X 14	6PW2014	3 X 2
20½ X 20½	20 X 20	6PW2020	3 X 3
20½ X 26½	20 X 26	6PW2026	3 X 4
20½ X 32½	20 X 32	6PW2032	3 X 5
20½ X 38½	20 X 38	6PW2038	3 X 6
20½ X 44½	20 X 44	6PW2044	3 X 7
20½ X 50½	20 X 50	6PW2050	3 X 8
20½ X 56½	20 X 56	6PW2056	3 X 9
20½ X 62½	20 X 62	6PW2062	3 X 10
20½ X 68½	20 X 68	6PW2068	3 X 11
20½ X 74½	20 X 74	6PW2074	3 X 12
20½ X 80½	20 X 80	6PW2080	3 X 13
20½ X 86½	20 X 86	6PW2086	3 X 14
20½ X 92½	20 X 92	6PW2092	3 X 15
20½ X 98½	20 X 98	6PW2098	3 X 16
26½ X 8½	26 X 8	6PW2608	4 X 1
26½ X 14½	26 X 14	6PW2614	4 X 2
26½ X 20½	26 X 20	6PW2620	4 X 3
26½ X 26½	26 X 26	6PW2626	4 X 4
26½ X 32½	26 X 32	6PW2632	4 X 5
26½ X 38½	26 X 38	6PW2638	4 X 6
26½ X 44½	26 X 44	6PW2644	4 X 7
26½ X 50½	26 X 50	6PW2650	4 X 8
26½ X 56½	26 X 56	6PW2656	4 X 9
26½ X 62½	26 X 62	6PW2662	4 X 10
26½ X 68½	26 X 68	6PW2668	4 X 11
26½ X 74½	26 X 74	6PW2674	4 X 12
26½ X 80½	26 X 80	6PW2680	4 X 13
26½ X 86½	26 X 86	6PW2686	4 X 14
26½ X 92½	26 X 92	6PW2692	4 X 15
32½ X 8½	32 X 8	6PW3208	5 X 1
32½ X 14½	32 X 14	6PW3214	5 X 2
32½ X 20½	32 X 20	6PW3220	5 X 3
32½ X 26½	32 X 26	6PW3226	5 X 4



Privacy by Design



Block Patterns

6" x 6" x 1½" Blocks

Clear Wave

Glacier Wave

Cross Rib

Add a Dryer Vent Block

Vinyl Frame Colors

Color availability dependent upon

frame type

White

Tan

Driftwood

Bronze

Vinyl Frame Types

1" Nail Fin Offset

1-3/8" Nail Fin Offset

1" Nail Fin Offset w/ J-Channel

Retrofit Box Frame add 10%

Masonry Flush Flange add 10%

Glazing Options

White Silicone

Tan/Driftwood Silicone

Custom Sizes Available

See Page 18

Mulled Units Available

***Oversize shipping charge may apply. Call for details**



Clear
Wave

Glacier
(Frosted)

Cross
Rib



Dryer
Vent
Block

Dryer vent block placement restricted to non-perimeter blocks in 6" block windows.

Prices shown include freight except where marked.*
*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversize units are subject to additional freight charges.



Block Patterns

6" x 6" x 1½" Blocks

Clear Wave

Glacier Wave

Cross Rib

Add a Dryer Vent Block

Vinyl Frame Colors

Color availability dependent upon frame type

White

Tan

Driftwood

Bronze

Vinyl Frame Types

1" Nail Fin Offset

1-3/8" Nail Fin Offset

1" Nail Fin Offset w/ J-Channel

Retrofit Box Frame add 10%

Masonry Flush Flange add 10%

Glazing Options

White Silicone

Tan/Driftwood Silicone

Custom Sizes Available

See Page 18

Mulled Units Available

***Oversize shipping charge may apply. Call for details**



Clear
Wave

Glacier
(Frosted)

Cross
Rib



Dryer
Vent
Block

Dryer vent block placement restricted to non-perimeter blocks in 6" block windows.

Prices shown include freight except where marked.*
*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversize units are subject to additional freight charges.

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
32½ X 32½	32 X 32	6PW3232	5 X 5
32½ X 38½	32 X 38	6PW3238	5 X 6
32½ X 44½	32 X 44	6PW3244	5 X 7
32½ X 50½	32 X 50	6PW3250	5 X 8
32½ X 56½	32 X 56	6PW3256	5 X 9
32½ X 62½	32 X 62	6PW3262	5 X 10
32½ X 68½	32 X 68	6PW3268	5 X 11
32½ X 74½	32 X 74	6PW3274	5 X 12
32½ X 80½	32 X 80	6PW3280	5 X 13
32½ X 86½	32 X 86	6PW3286	5 X 14
32½ X 92½	32 X 92	6PW3292	5 X 15
38½ X 8½	38 X 8	6PW3808	6 X 1
38½ X 14½	38 X 14	6PW3814	6 X 2
38½ X 20½	38 X 20	6PW3820	6 X 3
38½ X 26½	38 X 26	6PW3826	6 X 4
38½ X 32½	38 X 32	6PW3832	6 X 5
38½ X 38½	38 X 38	6PW3838	6 X 6
38½ X 44½	38 X 44	6PW3844	6 X 7
38½ X 50½	38 X 50	6PW3850	6 X 8
38½ X 56½	38 X 56	6PW3856	6 X 9
38½ X 62½	38 X 62	6PW3862	6 X 10
38½ X 68½	38 X 68	6PW3868	6 X 11
38½ X 74½	38 X 74	6PW3874	6 X 12
38½ X 80½	38 X 80	6PW3880	6 X 13
38½ X 86½	38 X 86	6PW3886	6 X 14
44½ X 8½	44 X 8	6PW4408	7 X 1
44½ X 14½	44 X 14	6PW4414	7 X 2
44½ X 20½	44 X 20	6PW4420	7 X 3
44½ X 26½	44 X 26	6PW4426	7 X 4
44½ X 32½	44 X 32	6PW4432	7 X 5
44½ X 38½	44 X 38	6PW4438	7 X 6
44½ X 44½	44 X 44	6PW4444	7 X 7
44½ X 50½	44 X 50	6PW4450	7 X 8
44½ X 56½	44 X 56	6PW4456	7 X 9
44½ X 62½	44 X 62	6PW4462	7 X 10
44½ X 68½	44 X 68	6PW4468	7 X 11
44½ X 74½	44 X 74	6PW4474	7 X 12
44½ X 80½	44 X 80	6PW4480	7 X 13
44½ X 86½	44 X 86	6PW4486	7 X 14
50½ X 8½	50 X 8	6PW5008	8 X 1
50½ X 14½	50 X 14	6PW5014	8 X 2
50½ X 20½	50 X 20	6PW5020	8 X 3
50½ X 26½	50 X 26	6PW5026	8 X 4
50½ X 32½	50 X 32	6PW5032	8 X 5
50½ X 38½	50 X 38	6PW5038	8 X 6
50½ X 44½	50 X 44	6PW5044	8 X 7
50½ X 50½	50 X 50	6PW5050	8 X 8
50½ X 56½	50 X 56	6PW5056	8 X 9
50½ X 62½	50 X 62	6PW5062	8 X 10
50½ X 68½	50 X 68	6PW5068	8 X 11
50½ X 74½	50 X 74	6PW5074	8 X 12
50½ X 80½	50 X 80	6PW5080	8 X 13
50½ X 86½	50 X 86	6PW5086	8 X 14
56½ X 8½	56 X 8	6PW5608	9 X 1
56½ X 14½	56 X 14	6PW5614	9 X 2
56½ X 20½	56 X 20	6PW5620	9 X 3
56½ X 26½	56 X 26	6PW5626	9 X 4
56½ X 32½	56 X 32	6PW5632	9 X 5
56½ X 38½	56 X 38	6PW5638	9 X 6
56½ X 44½	56 X 44	6PW5644	9 X 7
56½ X 50½	56 X 50	6PW5650	9 X 8
56½ X 56½	56 X 56	6PW5656	9 X 9
56½ X 62½	56 X 62	6PW5662	9 X 10
56½ X 68½	56 X 68	6PW5668	9 X 11
56½ X 74½	56 X 74	6PW5674	9 X 12
56½ X 80½	56 X 80	6PW5680	9 X 13
56½ X 86½	56 X 86	6PW5686	9 X 14

Acrylic Block Windows

Fixed Picture Windows

8" Blocks

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
8" Blocks			
10½ X 10½	10 X 10	8PW1010	1 X 1
10½ X 18½	10 X 18	8PW1018	1 X 2
10½ X 26½	10 X 26	8PW1026	1 X 3
10½ X 34½	10 X 34	8PW1034	1 X 4
10½ X 42½	10 X 42	8PW1042	1 X 5
10½ X 50½	10 X 50	8PW1050	1 X 6
10½ X 58½	10 X 58	8PW1058	1 X 7
10½ X 66½	10 X 66	8PW1066	1 X 8
10½ X 74½	10 X 74	8PW1074	1 X 9
10½ X 82½	10 X 82	8PW1082	1 X 10
10½ X 90½	10 X 90	8PW1090	1 X 11
10½ X 98½	10 X 98	8PW1098	1 X 12
18½ X 10½	18 X 10	8PW1810	2 X 1
18½ X 18½	18 X 18	8PW1818	2 X 2
18½ X 26½	18 X 26	8PW1826	2 X 3
18½ X 34½	18 X 34	8PW1834	2 X 4
18½ X 42½	18 X 42	8PW1842	2 X 5
18½ X 50½	18 X 50	8PW1850	2 X 6
18½ X 58½	18 X 58	8PW1858	2 X 7
18½ X 66½	18 X 66	8PW1866	2 X 8
18½ X 74½	18 X 74	8PW1874	2 X 9
18½ X 82½	18 X 82	8PW1882	2 X 10
18½ X 90½	18 X 90	8PW1890	2 X 11
18½ X 98½	18 X 98	8PW1898	2 X 12
26½ X 10½	26 X 10	8PW2610	3 X 1
26½ X 18½	26 X 18	8PW2618	3 X 2
26½ X 26½	26 X 26	8PW2626	3 X 3
26½ X 34½	26 X 34	8PW2634	3 X 4
26½ X 42½	26 X 42	8PW2642	3 X 5
26½ X 50½	26 X 50	8PW2650	3 X 6
26½ X 58½	26 X 58	8PW2658	3 X 7
26½ X 66½	26 X 66	8PW2666	3 X 8
26½ X 74½	26 X 74	8PW2674	3 X 9
26½ X 82½	26 X 82	8PW2682	3 X 10
26½ X 90½	26 X 90	8PW2690	3 X 11
26½ X 98½	26 X 98	8PW2698	3 X 12
34½ X 10½	34 X 10	8PW3410	4 X 1
34½ X 18½	34 X 18	8PW3418	4 X 2
34½ X 26½	34 X 26	8PW3426	4 X 3
34½ X 34½	34 X 34	8PW3434	4 X 4
34½ X 42½	34 X 42	8PW3442	4 X 5
34½ X 50½	34 X 50	8PW3450	4 X 6
34½ X 58½	34 X 58	8PW3458	4 X 7
34½ X 66½	34 X 66	8PW3466	4 X 8
34½ X 74½	34 X 74	8PW3474	4 X 9
34½ X 82½	34 X 82	8PW3482	4 X 10
34½ X 90½	34 X 90	8PW3490	4 X 11
34½ X 98½	34 X 98	8PW3498	4 X 12
42½ X 10½	42 X 10	8PW4210	5 X 1
42½ X 18½	42 X 18	8PW4218	5 X 2
42½ X 26½	42 X 26	8PW4226	5 X 3
42½ X 34½	42 X 34	8PW4234	5 X 4
42½ X 42½	42 X 42	8PW4242	5 X 5
42½ X 50½	42 X 50	8PW4250	5 X 6
42½ X 58½	42 X 58	8PW4258	5 X 7
42½ X 66½	42 X 66	8PW4266	5 X 8
42½ X 74½	42 X 74	8PW4274	5 X 9
42½ X 82½	42 X 82	8PW4282	5 X 10
42½ X 90½	42 X 90	8PW4290	5 X 11
42½ X 98½	42 X 98	8PW4298	5 X 12
50½ X 10½	50 X 10	8PW5010	6 X 1
50½ X 18½	50 X 18	8PW5018	6 X 2
50½ X 26½	50 X 26	8PW5026	6 X 3



Prices shown include freight except where marked.*

*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversized units are subject to additional freight charges.

Privacy by **Design**



Block Patterns

8" x 8" x 1½" Blocks

Clear Wave

Glacier Wave

Cross Rib

E3 Wave - add 15%

E3 Glacier - add 15%

E3 SunBlock™ - add 18%

Add a Dryer Vent Block

Vinyl Frame Colors

Color availability dependent upon frame type

White

Tan

Driftwood

Bronze

Vinyl Frame Types

1" Nail Fin Offset

1-3/8" Nail Fin Offset

1" Nail Fin Offset w/ J-Channel

Retrofit Box Frame add 10%

Masonry Flush Flange add 10%

Glazing Options

White Silicone

Tan/Driftwood Silicone

***Oversize shipping charge may apply. Call for details**

Mulled Units Available



Clear
Wave

Glacier
(Frosted)

Cross
Rib



E3 Wave
(Triple Glz)



E3 Glacier
(Triple Glz)



E3
SunBlock



Dryer Vent
Block

Dryer vent block placement restricted to non-perimeter blocks in 6" block windows.

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
50½ X 34½	50 X 34	8PW5034	6 X 4
50½ X 42½	50 X 42	8PW5042	6 X 5
50½ X 50½	50 X 50	8PW5050	6 X 6
50½ X 58½	50 X 58	8PW5058	6 X 7
50½ X 66½	50 X 66	8PW5066	6 X 8
50½ X 74½	50 X 74	8PW5074	6 X 9
50½ X 82½	50 X 82	8PW5082	6 X 10
50½ X 90½	50 X 90	8PW5090	6 X 11
50½ X 98½	50 X 98	8PW5098	6 X 12
58½ X 10½	58 X 10	8PW5810	7 X 1
58½ X 18½	58 X 18	8PW5818	7 X 2
58½ X 26½	58 X 26	8PW5826	7 X 3
58½ X 34½	58 X 34	8PW5834	7 X 4
58½ X 42½	58 X 42	8PW5842	7 X 5
58½ X 50½	58 X 50	8PW5850	7 X 6
58½ X 58½	58 X 58	8PW5858	7 X 7
58½ X 66½	58 X 66	8PW5866	7 X 8
58½ X 74½	58 X 74	8PW5874	7 X 9
58½ X 82½	58 X 82	8PW5882	7 X 10
58½ X 90½	58 X 90	8PW5890	7 X 11
58½ X 98½	58 X 98	8PW5898	7 X 12
66½ X 10½	66 X 10	8PW6610	8 X 1
66½ X 18½	66 X 18	8PW6618	8 X 2
66½ X 26½	66 X 26	8PW6626	8 X 3
66½ X 34½	66 X 34	8PW6634	8 X 4
66½ X 42½	66 X 42	8PW6642	8 X 5
66½ X 50½	66 X 50	8PW6650	8 X 6
66½ X 58½	66 X 58	8PW6658	8 X 7
66½ X 66½	66 X 66	8PW6666	8 X 8
66½ X 74½	66 X 74	8PW6674	8 X 9
66½ X 82½	66 X 82	8PW6682	8 X 10
74½ X 10½	74 X 10	8PW7410	9 X 1
74½ X 18½	74 X 18	8PW7418	9 X 2
74½ X 26½	74 X 26	8PW7426	9 X 3
74½ X 34½	74 X 34	8PW7434	9 X 4
74½ X 42½	74 X 42	8PW7442	9 X 5
74½ X 50½	74 X 50	8PW7450	9 X 6
74½ X 58½	74 X 58	8PW7458	9 X 7
74½ X 66½	74 X 66	8PW7466	9 X 8
74½ X 74½	74 X 74	8PW7474	9 X 9
82½ X 10½	82 X 10	8PW8210	10 X 1
82½ X 18½	82 X 18	8PW8218	10 X 2
82½ X 26½	82 X 26	8PW8226	10 X 3
82½ X 34½	82 X 34	8PW8234	10 X 4
82½ X 42½	82 X 42	8PW8242	10 X 5
82½ X 50½	82 X 50	8PW8250	10 X 6
82½ X 58½	82 X 58	8PW8258	10 X 7
82½ X 66½	82 X 66	8PW8266	10 X 8
90½ X 10½	90 X 10	8PW9010	11 X 1
90½ X 18½	90 X 18	8PW9018	11 X 2
90½ X 26½	90 X 26	8PW9026	11 X 3
90½ X 34½	90 X 34	8PW9034	11 X 4
90½ X 42½	90 X 42	8PW9042	11 X 5
90½ X 50½	90 X 50	8PW9050	11 X 6
90½ X 58½	90 X 58	8PW9058	11 X 7
98½ X 10½	98 X 10	8PW9810	12 X 1
98½ X 18½	98 X 18	8PW9818	12 X 2
98½ X 26½	98 X 26	8PW9826	12 X 3
98½ X 34½	98 X 34	8PW9834	12 X 4
98½ X 42½	98 X 42	8PW9842	12 X 5
98½ X 50½	98 X 50	8PW9850	12 X 6
98½ X 58½	98 X 58	8PW9858	12 X 7



Block Patterns

8" x 8" x 1½" Blocks

Clear Wave

Glacier Wave

Cross Rib

E3 Wave - add 15%

E3 Glacier - add 15%

E3 SunBlock™ - add 18%

Add a Dryer Vent Block

Vinyl Frame Colors

Color availability dependent upon frame type

White

Tan

Driftwood

Bronze

Vinyl Frame Types

1" Nail Fin Offset

1-3/8" Nail Fin Offset

1" Nail Fin Offset w/ J-Channel

Retrofit Box Frame add 10%

Masonry Flush Flange add 10%

Glazing Options

White Silicone

Tan/Driftwood Silicone

***Oversize shipping charge may apply. Call for details**

Mulled Units Available



Clear
Wave

Glacier
(Frosted)

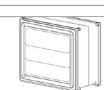
Cross
Rib



E3 Wave
(Triple Glz)

E3 Glacier
(Triple Glz)

E3
SunBlock



Dryer Vent
Block

Dryer vent block placement restricted to non-perimeter blocks in 6" block windows.

Prices shown include freight except where marked.*

*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversize units are subject to additional freight charges.

Acrylic Block Windows

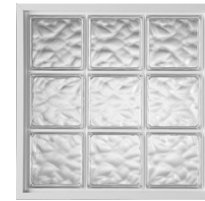
Fixed Picture Windows

9" Blocks

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
9" Blocks			
11½ X 11½	11 X 11	9PW1111	1 X 1
11½ X 20½	11 X 20	9PW1120	1 X 2
11½ X 29½	11 X 29	9PW1129	1 X 3
11½ X 38½	11 X 38	9PW1138	1 X 4
11½ X 47½	11 X 47	9PW1147	1 X 5
11½ X 56½	11 X 56	9PW1156	1 X 6
11½ X 65½	11 X 65	9PW1165	1 X 7
11½ X 74½	11 X 74	9PW1174	1 X 8
11½ X 83½	11 X 83	9PW1183	1 X 9
11½ X 92½	11 X 92	9PW1192	1 X 10
11½ X 101½	11 X 101	9PW11101	1 X 11
20½ X 11½	20 X 11	9PW2011	2 X 1
20½ X 20½	20 X 20	9PW2020	2 X 2
20½ X 29½	20 X 29	9PW2029	2 X 3
20½ X 38½	20 X 38	9PW2038	2 X 4
20½ X 47½	20 X 47	9PW2047	2 X 5
20½ X 56½	20 X 56	9PW2056	2 X 6
20½ X 65½	20 X 65	9PW2065	2 X 7
20½ X 74½	20 X 74	9PW2074	2 X 8
20½ X 83½	20 X 83	9PW2083	2 X 9
20½ X 92½	20 X 92	9PW2092	2 X 10
20½ X 101½	20 X 101	9PW20101	2 X 11
29½ X 11½	29 X 11	9PW2911	3 X 1
29½ X 20½	29 X 20	9PW2920	3 X 2
29½ X 29½	29 X 29	9PW2929	3 X 3
29½ X 38½	29 X 38	9PW2938	3 X 4
29½ X 47½	29 X 47	9PW2947	3 X 5
29½ X 56½	29 X 56	9PW2956	3 X 6
29½ X 65½	29 X 65	9PW2965	3 X 7
29½ X 74½	29 X 74	9PW2974	3 X 8
29½ X 83½	29 X 83	9PW2983	3 X 9
29½ X 92½	29 X 92	9PW2992	3 X 10
29½ X 101½	29 X 101	9PW29101	3 X 11
38½ X 11½	38 X 11	9PW3811	4 X 1
38½ X 20½	38 X 20	9PW3820	4 X 2
38½ X 29½	38 X 29	9PW3829	4 X 3
38½ X 38½	38 X 38	9PW3838	4 X 4
38½ X 47½	38 X 47	9PW3847	4 X 5
38½ X 56½	38 X 56	9PW3856	4 X 6
38½ X 65½	38 X 65	9PW3865	4 X 7
38½ X 74½	38 X 74	9PW3874	4 X 8
38½ X 83½	38 X 83	9PW3883	4 X 9
38½ X 92½	38 X 92	9PW3892	4 X 10
38½ X 101½	38 X 101	9PW38101	4 X 11
47½ X 11½	47 X 11	9PW4711	5 X 1
47½ X 20½	47 X 20	9PW4720	5 X 2
47½ X 29½	47 X 29	9PW4729	5 X 3
47½ X 38½	47 X 38	9PW4738	5 X 4
47½ X 47½	47 X 47	9PW4747	5 X 5
47½ X 56½	47 X 56	9PW4756	5 X 6
47½ X 65½	47 X 65	9PW4765	5 X 7
47½ X 74½	47 X 74	9PW4774	5 X 8
47½ X 83½	47 X 83	9PW4783	5 X 9
47½ X 92½	47 X 92	9PW4792	5 X 10
47½ X 101½	47 X 101	9PW47101	5 X 11
56½ X 11½	56 X 11	9PW5611	6 X 1
56½ X 20½	56 X 20	9PW5620	6 X 2
56½ X 29½	56 X 29	9PW5629	6 X 3
56½ X 38½	56 X 38	9PW5638	6 X 4
56½ X 47½	56 X 47	9PW5647	6 X 5
56½ X 56½	56 X 56	9PW5656	6 X 6
56½ X 65½	56 X 65	9PW5665	6 X 7
56½ X 74½	56 X 74	9PW5674	6 X 8



Privacy by **Design**



Block Patterns

9" x 9" x 1½" Blocks

Clear Wave

Glacier Wave

Cross Rib

E3 Wave - add 15%

E3 Glacier - add 15%

E3 SunBlock™ - add 18%

Add a Dryer Vent Block

Vinyl Frame Colors

Color availability dependent upon frame type

White

Tan

Driftwood

Bronze

Vinyl Frame Types

1" Nail Fin Offset

1-3/8" Nail Fin Offset

1" Nail Fin Offset w/ J-Channel

Retrofit Box Frame add 10%

Masonry Flush Flange add 10%

Glazing Options

White Silicone

Tan/Driftwood Silicone

***Oversize shipping charge may apply. Call for details**

Mulled Units Available



Clear
Wave

Glacier
(Frosted)

Cross
Rib



E3 Wave
(Triple Glz)



E3 Glacier
(Triple Glz)



E3
SunBlock



Dryer Vent
Block

Dryer vent block placement restricted to non-perimeter blocks in 6" block windows.

Prices shown include freight except where marked.*

*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversize units are subject to additional freight charges.

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
56½ X 83½	56 X 83	9PW5683	6 X 9
56½ X 92½	56 X 92	9PW5692	6 X 10
56½ X 101½	56 X 101	9PW56101	6 X 11
65½ X 11½	65 X 11	9PW6511	7 X 1
65½ X 20½	65 X 20	9PW6520	7 X 2
65½ X 29½	65 X 29	9PW6529	7 X 3
65½ X 38½	65 X 38	9PW6538	7 X 4
65½ X 47½	65 X 47	9PW6547	7 X 5
65½ X 56½	65 X 56	9PW6556	7 X 6
65½ X 65½	65 X 65	9PW6565	7 X 7
65½ X 74½	65 X 74	9PW6574	7 X 8
65½ X 83½	65 X 83	9PW6583	7 X 9
65½ X 92½	65 X 92	9PW6592	7 X 10
65½ X 101½	65 X 101	9PW65101	7 X 11
74½ X 11½	74 X 11	9PW7411	8 X 1
74½ X 20½	74 X 20	9PW7420	8 X 2
74½ X 29½	74 X 29	9PW7429	8 X 3
74½ X 38½	74 X 38	9PW7438	8 X 4
74½ X 47½	74 X 47	9PW7447	8 X 5
74½ X 56½	74 X 56	9PW7456	8 X 6
74½ X 65½	74 X 65	9PW7465	8 X 7
74½ X 74½	74 X 74	9PW7474	8 X 8
74½ X 83½	74 X 83	9PW7483	8 X 9
74½ X 92½	74 X 92	9PW7492	8 X 10
74½ X 101½	74 X 101	9PW74101	8 X 11



Block Patterns

9" x 9" x 1½" Blocks

Clear Wave

Glacier Wave

E3 Wave - add 15%

E3 Glacier - add 15%

E3 SunBlock™ - add 18%

Add a Dryer Vent Block

Vinyl Frame Colors

Color availability dependent upon

frame type

White

Tan

Driftwood

Bronze

Vinyl Frame Types

1" Nail Fin Offset

1-3/8" Nail Fin Offset

1" Nail Fin Offset w/ J-Channel

Retrofit Box Frame add 10%

Masonry Flush Flange add 10%

Glazing Options

White Silicone

Tan/Driftwood Silicone

***Oversize shipping charge may apply. Call for details**

Mulled Units Available



Clear
Wave



Glacier
(Frosted)



Cross
Rib



E3 Wave
(Triple Glz)



E3 Glacier
(Triple Glz)



E3
SunBlock



Dryer Vent
Block

Dryer vent block placement restricted to non-perimeter blocks in 6" block windows.



Prices shown include freight except where marked.*

*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversize units are subject to additional freight charges.

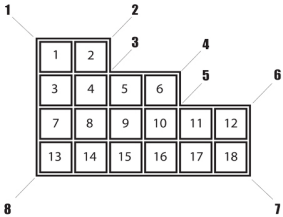
Acrylic Block Windows

Fixed Picture Windows: 9" Blocks

Special Shape Windows

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
Special Shape Windows			
Octagons - 8" Blocks			
26½ X 26½	26 X 26	8O2626	3 X 3
26½ X 34½	26 X 34	8O2634	3 X 4
34½ X 34½	34 X 34	8O3434	4 X 4
42½ X 42½	42 X 42	8O4242	5 X 5
50½ X 50½	50 X 50	8O5050	6 X 6
58½ X 58½	58 X 58	8O5858	7 X 7
66½ X 66½	66 X 66	8O6666	8 X 8
74½ X 74½	74 X 74	8O7474	9 X 9

Stair Steps, Aztecs, & Trapezoids - Choose Block Size
(Guide Below)



Block Size	6" X 6" X 1½"	8" X 8" X 1½"	9" X 9" X 1½"
Specify view from outside looking in. 6" blocks must have 2 blocks per leg.			

How to Calculate Stair Steps, Aztecs, and Trapezoids (refer to illustration at right):
Step 1: Count number of blocks and multiply by price per block.
Step 2: Count number of corners and multiply by price per corner.
Step 3: Add total of Step 1 to total of Step 2 to arrive at list price

Privacy by **Design**



Octagon

Block Patterns
6" x 6" x 1½" Blocks
Clear Wave
Glacier Wave
Cross Rib
Add a Dryer Vent Block

8" x 8" x 1½" Blocks
Clear Wave
Glacier Wave
Cross Rib
E3 Wave - add 15%
E3 Glacier - add 15%
E3 SunBlock™ - add 18%
Add a Dryer Vent Block

9" x 9" x 1½" Blocks
Clear Wave
Glacier Wave
E3 Wave - add 15%
E3 Glacier - add 15%
E3 SunBlock™ - add 15%
Add a Dryer Vent Block

Vinyl Frame Colors
Color availability dependent upon frame type
White
Tan
Driftwood
Bronze

Vinyl Frame Types
1" Nail Fin Offset
1-3/8" Nail Fin Offset
1" Nail Fin Offset w/ J-Channel
Retrofit Box Frame add 10%

***Oversize shipping charge may apply. Call for details**

Clear Wave	Glacier (Frosted)	Cross Rib
E3 Wave (Triple Glz)	E3 Glacier (Triple Glz)	E3 SunBlock

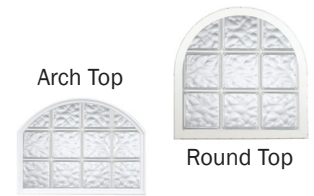


Prices shown include freight except where marked.*
*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversize units are subject to additional freight charges.

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
Arch Top Windows - 8" Blocks <i>For leg height, subtract 7" from actual frame height. (Arch Tops only).</i>			
34½ X 34½	34 X 34	8AR3434	4 X 4
34½ X 42½	34 X 42	8AR3442	4 X 5
34½ X 50½	34 X 50	8AR3450	4 X 6
34½ X 58½	34 X 58	8AR3458	4 X 7
34½ X 74½	34 X 74	8AR3474	4 X 9
42½ X 42½	42 X 42	8AR4242	5 X 5
42½ X 50½	42 X 50	8AR4250	5 X 6
42½ X 58½	42 X 58	8AR4258	5 X 7
50½ X 34½	50 X 34	8AR5034	6 X 4
50½ X 50½	50 X 50	8AR5050	6 X 6
50½ X 58½	50 X 58	8AR5058	6 X 7
50½ X 66½	50 X 66	8AR5066	6 X 8
50½ X 74½	50 X 74	8AR5074	6 X 9
58½ X 34½	58 X 34	8AR5834	7 X 4
58½ X 42½	58 X 42	8AR5842	7 X 5
58½ X 50½	58 X 50	8AR5850	7 X 6
58½ X 58½	58 X 58	8AR5858	7 X 7
58½ X 66½	58 X 66	8AR5866	7 X 8
66½ X 50½	66 X 50	8AR6650	8 X 6
66½ X 66½	66 X 66	8AR6666	8 X 8

Round Top Windows - 8" Blocks

34½ X 26½	34 X 26	8RT3426	4 X 3
34½ X 34½	34 X 34	8RT3434	4 X 4
34½ X 42½	34 X 42	8RT3442	4 X 5
34½ X 50½	34 X 50	8RT3450	4 X 6
34½ X 58½	34 X 58	8RT3458	4 X 7
34½ X 66½	34 X 66	8RT3466	4 X 8
34½ X 74½	34 X 74	8RT3474	4 X 9
42½ X 34½	42 X 34	8RT4234	5 X 4
42½ X 42½	42 X 42	8RT4242	5 X 5
42½ X 50½	42 X 50	8RT4250	5 X 6
42½ X 58½	42 X 58	8RT4258	5 X 7
42½ X 66½	42 X 66	8RT4266	5 X 8
42½ X 74½	42 X 74	8RT4274	5 X 9
50½ X 34½	50 X 34	8RT5034	6 X 4
50½ X 42½	50 X 42	8RT5042	6 X 5
50½ X 50½	50 X 50	8RT5050	6 X 6
50½ X 58½	50 X 58	8RT5058	6 X 7
50½ X 66½	50 X 66	8RT5066	6 X 8
50½ X 74½	50 X 74	8RT5074	6 X 9



Block Patterns

8" x 8" x 1½" Blocks
 Clear Wave
 Glacier Wave
 Cross Rib
 E3 Wave - add 15%
 E3 Glacier - add 15%
 E3 SunBlock™ - add 18%

Vinyl Frame Colors

Color availability dependent upon frame type
 White
 Tan
 Driftwood

Vinyl Frame Types

1" Nail Fin Offset
 1-3/8" Nail Fin Offset
 1" Nail Fin Offset w/ J-Channel
 Retrofit Box Frame add 10%
 Masonry Flush Flange add 10%

Glazing Options

White Silicone
 Tan/Driftwood Silicone

***Oversize shipping charge may apply. Call for details**



Prices shown include freight except where marked.*

*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversize units are subject to additional freight charges.

Acrylic Block Windows

Awning Windows 6", 8", & 9" Blocks

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
6" Blocks			
24 X 18	23½ X 17½	6AWUS2317	3 X 2
24 X 24	23½ X 23½	6AWUS2323	3 X 3
30 X 30	29½ X 29½	6AWUS2929	4 X 4
36 X 18	35½ X 17½	6AWUS3517	5 X 2
36 X 24	35½ X 23½	6AWUS3523	5 X 3
36 X 30	35½ X 29½	6AWUS3529	5 X 4
36 X 36	35½ X 35½	6AWUS3535	5 X 5
42 X 36	41½ X 35½	6AWUS4135	6 X 5
48 X 18	47½ X 17½	6AWUS4717	7 X 2
48 X 24	47½ X 23½	6AWUS4723	7 X 3
48 X 30	47½ X 29½	6AWUS4729	7 X 4
48 X 36	47½ X 35½	6AWUS4735	7 X 5
48 X 42	47½ X 41½	6AWUS4741	7 X 6
48 X 48	47½ X 47½	6AWUS4747	7 X 7
54 X 54	53½ X 53½	6AWUS5353	8 X 8
8" Blocks			
22 X 22	21½ X 21½	8AWUS2121	2 X 2
30 X 14	29½ X 13½	8AWUS2913	3 X 1
30 X 22	29½ X 21½	8AWUS2921	3 X 2
30 X 30	29½ X 29½	8AWUS2929	3 X 3
38 X 14	37½ X 13½	8AWUS3713	4 X 1
38 X 22	37½ X 21½	8AWUS3721	4 X 2
38 X 30	37½ X 29½	8AWUS3729	4 X 3
38 X 38	37½ X 37½	8AWUS3737	4 X 4
46 X 14	45½ X 13½	8AWUS4513	5 X 1
46 X 22	45½ X 21½	8AWUS4521	5 X 2
46 X 30	45½ X 29½	8AWUS4529	5 X 3
46 X 38	45½ X 37½	8AWUS4537	5 X 4
46 X 46	45½ X 45½	8AWUS4545	5 X 5
54 X 14	53½ X 13½	8AWUS5313	6 X 1
54 X 22	53½ X 21½	8AWUS5321	6 X 2
54 X 30	53½ X 29½	8AWUS5329	6 X 3
54 X 38	53½ X 37½	8AWUS5337	6 X 4
54 X 46	53½ X 45½	8AWUS5345	6 X 5
54 X 54	53½ X 53½	8AWUS5353	6 X 6
62 X 14	61½ X 13½	8AWUS6113	7 X 1
62 X 22	61½ X 21½	8AWUS6121	7 X 2
62 X 30	61½ X 29½	8AWUS6129	7 X 3
62 X 38	61½ X 37½	8AWUS6137	7 X 4
9" Blocks			
24 X 15	23½ X 14½	9AWUS2314	2 X 1
24 X 24	23½ X 23½	9AWUS2323	2 X 2
33 X 15	32½ X 14½	9AWUS3214	3 X 1
33 X 24	32½ X 23½	9AWUS3223	3 X 2
33 X 33	32½ X 32½	9AWUS3232	3 X 3
42 X 15	41½ X 14½	9AWUS4114	4 X 1
42 X 24	41½ X 23½	9AWUS4123	4 X 2
42 X 33	41½ X 32½	9AWUS4132	4 X 3
42 X 42	41½ X 41½	9AWUS4141	4 X 4
51 X 15	50½ X 14½	9AWUS5014	5 X 1
51 X 24	50½ X 23½	9AWUS5023	5 X 2
51 X 33	50½ X 32½	9AWUS5032	5 X 3
51 X 42	50½ X 41½	9AWUS5041	5 X 4
51 X 51	50½ X 50½	9AWUS5050	5 X 5
60 X 15	59½ X 14½	9AWUS5914	6 X 1
60 X 24	59½ X 23½	9AWUS5923	6 X 2
60 X 33	59½ X 32½	9AWUS5932	6 X 3
60 X 42	59½ X 41½	9AWUS5941	6 X 4
60 X 51	59½ X 50½	9AWUS5950	6 X 5
69 X 15	68½ X 14½	9AWUS6814	7 X 1
69 X 24	68½ X 23½	9AWUS6823	7 X 2
69 X 33	68½ X 32½	9AWUS6832	7 X 3
69 X 42	68½ X 41½	9AWUS6841	7 X 4

Casement and awning windows include fold-down handles. All operable window hardware features corrosion protection.

Prices shown include freight except where marked.*
*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversize units are subject to additional freight charges.



Block Patterns
6" x 6" x 1½" Blocks
Clear Wave
Glacier Wave
Cross Rib

8" x 8" x 1½" Blocks
Clear Wave
Glacier Wave
Cross Rib
E3 Wave - add 15%
E3 Glacier - add 15%
E3 SunBlock™ - add 18%

9" x 9" x 1½" Blocks
Clear Wave
Glacier Wave
E3 Wave - add 15%
E3 Glacier - add 15%
E3 SunBlock™ - add 18%

Vinyl Frame Colors
White
Tan
Driftwood

Vinyl Frame Types
1" Nail Fin Offset
Rip Fin for Through-Jamb Mount

Glazing Options
White Silicone
Tan/Driftwood Silicone

Latches & Screens Included

***Oversize shipping charge
may apply. Call for details**

Mulled Units Available



Clear Wave Glacier (Frosted) Cross Rib



E3 Wave (Triple Glz) E3 Glacier (Triple Glz) E3 SunBlock



Block Patterns

6" x 6" x 1½" Blocks

Clear Wave

Glacier Wave

Cross Rib

8" x 8" x 1½" Blocks

Clear Wave

Glacier Wave

Cross Rib

E3 Wave - add 15%

E3 Glacier - add 15%

E3 SunBlock™ - add 18%

9" x 9" x 1½" Blocks

Clear Wave

Glacier Wave

E3 Wave - add 15%

E3 Glacier - add 15%

E3 SunBlock™ - add 18%

Vinyl Frame Colors

White

Tan

Driftwood

Vinyl Frame Types

1" Nail Fin Offset

Rip Fin for Through-Jamb

Mount

Glazing Options

White Silicone

Tan/Driftwood Silicone

Latches & Screens Included

***Oversize shipping charge may apply. Call for details**

Mulled Units Available



Clear Wave

Glacier (Frosted)

Cross Rib



E3 Wave

E3 Glacier

E3 SunBlock

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
6" Blocks			
18 X 18	17½ X 17½	6CSUS1717	2 X 2
18 X 24	17½ X 23½	6CSUS1723	2 X 3
18 X 30	17½ X 29½	6CSUS1729	2 X 4
18 X 36	17½ X 35½	6CSUS1735	2 X 5
18 X 42	17½ X 41½	6CSUS1741	2 X 6
18 X 48	17½ X 47½	6CSUS1747	2 X 7
18 X 54	17½ X 53½	6CSUS1753	2 X 8
18 X 60	17½ X 59½	6CSUS1759	2 X 9
24 X 24	23½ X 23½	6CSUS2323	3 X 3
24 X 30	23½ X 29½	6CSUS2329	3 X 4
24 X 36	23½ X 35½	6CSUS2335	3 X 5
24 X 42	23½ X 41½	6CSUS2341	3 X 6
24 X 48	23½ X 47½	6CSUS2347	3 X 7
24 X 54	23½ X 53½	6CSUS2353	3 X 8
24 X 60	23½ X 59½	6CSUS2359	3 X 9
30 X 30	29½ X 29½	6CSUS2929	4 X 4
30 X 36	29½ X 35½	6CSUS2935	4 X 5
30 X 42	29½ X 41½	6CSUS2941	4 X 6
30 X 48	29½ X 47½	6CSUS2947	4 X 7
30 X 54	29½ X 53½	6CSUS2953	4 X 8
30 X 60	29½ X 59½	6CSUS2959	4 X 9
36 X 48	35½ X 47½	6CSUS3547†	5 X 7
36 X 54	35½ X 53½	6CSUS3553†	5 X 8
36 X 60	35½ X 59½	6CSUS3559†	5 X 9

8" Blocks			
22 X 22	21½ X 21½	8CSUS2121	2 X 2
22 X 30	21½ X 29½	8CSUS2129	2 X 3
22 X 38	21½ X 37½	8CSUS2137	2 X 4
22 X 46	21½ X 45½	8CSUS2145	2 X 5
22 X 54	21½ X 53½	8CSUS2153	2 X 6
22 X 62	21½ X 61½	8CSUS2161	2 X 7
22 X 69	21½ X 69½	8CSUS2169	2 X 8
22 X 78	21½ X 77½	8CSUS2177	2 X 9
30 X 30	29½ X 29½	8CSUS2929	3 X 3
30 X 38	29½ X 37½	8CSUS2937	3 X 4
30 X 46	29½ X 45½	8CSUS2945	3 X 5
30 X 54	29½ X 53½	8CSUS2953	3 X 6
30 X 62	29½ X 61½	8CSUS2961	3 X 7
30 X 69	29½ X 69½	8CSUS2969	3 X 8
38 X 38	37½ X 37½	8CSUS3737	4 X 4
38 X 46	37½ X 45½	8CSUS3745†	4 X 5
38 X 54	37½ X 53½	8CSUS3753†	4 X 6

9" Blocks			
24 X 24	23½ X 23½	9CSUS2323	2 X 2
24 X 33	23½ X 32½	9CSUS2332	2 X 3
24 X 42	23½ X 41½	9CSUS2341	2 X 4
24 X 51	23½ X 50½	9CSUS2350	2 X 5
24 X 60	23½ X 59½	9CSUS2359	2 X 6
24 X 69	23½ X 68½	9CSUS2368	2 X 7
33 X 33	32½ X 32½	9CSUS3232	3 X 3
33 X 42	32½ X 41½	9CSUS3241	3 X 4
33 X 51	32½ X 50½	9CSUS3250†	3 X 5
33 X 60	32½ X 59½	9CSUS3259†	3 X 6
33 X 69	32½ X 68½	9CSUS3268†	3 X 7

Casement and awning windows include fold-down handles. All operable window hardware features corrosion protection.

MINIMUM AND MAXIMUM DIMENSIONS

	Awnings	Casements
Min. Width	17"	17.5"
Max. Width	69"	38"
Min. Height	11.5"	17.5"
Max. Height	53"	69"

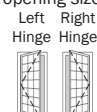
See pg. 18 for custom size window options.

EGRESS

†These sizes meet or exceed egress opening requirements per IRC (International Residential Code) and CFR (Code of Federal Regulations) Title 24 Part 3280 minimum dimensions of 20" clear opening width, 24" clear opening height, and 5.7 sq. ft. clear opening. Verify local or state egress opening sizes with your local building inspector.

HINGE OPTIONS

When ordering, please specify hinge orientation from outside looking in.



Prices shown include freight except where marked.*

*Shipments outside the 48 contiguous states, shipping to job sites or residences, and oversize units are subject to additional freight charges.

Pricing is effective 02/01/24. Changes to pricing or products may have been made since publication. Please consult Customer Service at (888)256-2599 prior to purchase.

Acrylic Block Windows

Basement Hopper Windows 6", 8", & 9" Blocks

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
6" Blocks			
24 X 12	23½ X 11½	6BHSUS2311	3 X 1
24 X 18	23½ X 17½	6BHSUS2317	3 X 2
30 X 12	29½ X 11½	6BHSUS2911	4 X 1
30 X 18	29½ X 17½	6BHSUS2917	4 X 2
30 X 24	29½ X 23½	6BHSUS2923	4 X 3
36 X 12	35½ X 11½	6BHSUS3511	5 X 1
36 X 18	35½ X 17½	6BHSUS3517	5 X 2
36 X 24	35½ X 23½	6BHSUS3523	5 X 3
8" Blocks			
22 X 14	21½ X 13½	8BHSUS2113	2 X 1
22 X 22	21½ X 21½	8BHSUS2121	2 X 2
30 X 14	29½ X 13½	8BHSUS2913	3 X 1
30 X 22	29½ X 21½	8BHSUS2921	3 X 2
38 X 14	37½ X 13½	8BHSUS3713	4 X 1
9" Blocks			
24 X 15	23½ X 14½	9BHSUS2314	2 X 1
24 X 24	23½ X 23½	9BHSUS2323	2 X 2
33 X 15	32½ X 14½	9BHSUS3214	3 X 1
33 X 24	32½ X 23½	9BHSUS3223	3 X 2
42 X 15	41½ X 14½	9BHSUS4114	4 X 1

Note: Minimum Custom Hopper Height is 11½".

						
Clear Wave	Glacier (Frosted)	Cross Rib	E3 Wave (Triple Glazed)	E3 Glacier (Triple Glazed)	E3 SunBlock (Tinted)	Dryer Vent Block



Privacy by Design



Block Patterns

6" x 6" x 1½" Blocks

Clear Wave

Glacier Wave

Cross Rib

Add a dryer vent Block \$65 net
Dryer vent placement restricted to non-perimeter blocks in 6" block hoppers.

8" x 8" x 1½" Blocks

Clear Wave

Glacier Wave

Cross Rib

E3 Wave - add 15%

E3 Glacier - add 15%

E3 SunBlock™ - add 18%

Add a dryer vent Block

9" x 9" x 1½" Blocks

Clear Wave

Glacier Wave

E3 Wave - add 15%

E3 Glacier - add 15%

E3 SunBlock™ - add 18%

Add a dryer vent Block

Vinyl Frame Colors

White

Tan

Driftwood

Vinyl Frame Types

1" Nail Fin Offset

Rip Fin for Retrofit Application

Glazing Options

White Silicone

Tan/Driftwood Silicone

Latches & Screens Included

All operable windows feature
corrosion protection

Mulled Units Available

E3 Triple-Glaze

Our innovative triple-paned acrylic block creates two air gaps in the window, which increases the insulative power of the window. This triple-paned block is available in both Wave and Glacier styles and is ideal for cool climates.

E3 Triple Glaze provides U-values as low as .32. Contact customer service at 888.256.2599 for the most up-to-date thermal values for each series window.



Block Patterns

8" x 8" x 1½" Blocks

E3 Wave - add 15%

E3 Glacier - add 15%

E3 SunBlock™ - add 18%

9" x 9" x 1½" Blocks

E3 Wave - add 15%

E3 Glacier - add 15%

E3 SunBlock™ - add 18%



E3 Wave Pattern



E3 Glacier
(Frosted) Pattern



E3 Cutaway Showing
Triple Pane

E3 SunBlock

This solar-tinted acrylic block reduces heat transfer from harsh sunlight and protects the home's interior from harmful UV rays. E3 SunBlock reduces the solar heat gain coefficient (SHGC) through infrared absorbers and UV-inhibitors in the acrylic resin. This block also features our E3 Triple Glaze technology, providing the most energy efficient acrylic block to date. Ideal for all climates.

E3 SunBlock provides SHGCs as low as .19. Contact customer service at 888.256.2599 for the most up-to-date thermal values for each series window.



E3 SunBlock Pattern



E3 SunBlock Cutaway Showing
Triple Pane

Acrylic Block Windows

Custom-Sized Windows

Hy-Lite® will custom size acrylic block windows to the 1/8" measurement.

Suggested list pricing below includes vinyl replacement style frames. If new construction frame style is desired, deduct 10% from list price (fixed windows ONLY). Certain width and height restrictions apply. Call Customer Service at (888)256-2599 for details prior to placing order.

United Inch Size	6" X 6" X 1½" Acrylic Blocks			8" X 8" X 1½" Acrylic Blocks		
	Fixed Window	Awning Window	Casement Window	Fixed Window	Awning Window	Casement Window
01 - 30						
31 - 40						
41 - 50						
51 - 60						
61 - 70						
71 - 80						
81 - 90*						
91 - 100*						
101 - 110*						
111 - 120*						
121 - 130*						
131 - 140*						
141 - 150*						

UNITED INCH SIZE

Using Rough Opening Size: Subtract 1/2" from rough opening size, then add width and height.
For example: A rough opening of 48" X 48" would be calculated as 47½" + 47½" = 95 United Inches.

Using Exact Frame Size: Add width and height.
For example: An exact frame size of 48" X 48" would be calculated as 48" + 48" = 96 United Inches.

CUSTOM SHAPES

Shapes include circles, half circles, quarter circles, octagons, arch tops, and round tops. Add 50% to unit-inch price. A mailed template will be required to ensure an accurate fit. Stairsteps, aztecs, trapezoids and western stars also available. Customer Service at 888.256.2599 for details.

OPTIONS FOR OPERABLE WINDOWS

Please indicate the orientation of operable windows from the outside looking in as illustrated:

Casement Operation



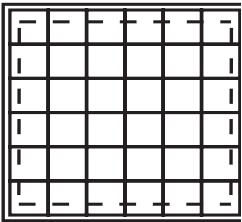
Left
Hinge



Right
Hinge

Clear Wave	Glacier (Frosted)	Cross Rib	E3 Wave (Triple Glazed)	E3 Gla- cier (Triple Glazed)	E3 Sun- Block (Tinted)	Dryer Vent Block

Privacy by Design



Block Patterns

6" x 6" x 1½" Blocks
Clear Wave
Glacier Wave
Cross Rib

8" x 8" x 1½" Blocks

Clear Wave
Glacier Wave
Cross Rib
E3 Wave - add 15%
E3 Glacier - add 15%
E3 SunBlock™ - add 18%
Add a dryer vent block

Vinyl Frame Colors

Color availability dependent upon
frame type
White
Tan
Driftwood

Vinyl Frame Types

Availability dependent upon window
type
Retrofit Box Frame
Masonry Flush Flange Frame
1" Nail Fin Offset
1-3/8" Nail Fin Offset
1" Nail Fin Offset w/ J-Channel

Glazing Options

White Silicone
Tan/Driftwood Silicone

Casements and awnings feature fold-down handles.

All operable windows feature
latches, screens, and corro-
sion protection.

*Oversize shipping charge
may apply. Call for details

Prices shown include freight
except where marked.*
*Shipments outside the 48
contiguous states, shipping to job
sites or residences, and oversize
units are subject to additional
freight charges.

DUE TO THE WEIGHT OF THE GLASS BLOCK WINDOWS FREIGHT IS NOT INCLUDED IN THE PRICE. CALL THE OFFICE FOR DETAILS.

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
9½ X 9½	9 X 9	GB0909	1 X 1
9½ X 17	9 X 16½	GB0916	1 X 2
9½ X 24½	9 X 24	GB0924	1 X 3
9½ X 32	9 X 31½	GB0931	1 X 4
9½ X 39¾	9 X 39¾	GB0939	1 X 5
9½ X 47¼	9 X 46¾	GB0946	1 X 6
9½ X 54¾	9 X 54¾	GB0954	1 X 7
9½ X 62¼	9 X 61¾	GB0961	1 X 8
9½ X 69¾	9 X 69¾	GB0969	1 X 9
17 X 9½	16½ X 9	GB1609	2 X 1
17 X 17	16½ X 16½	GB1616	2 X 2
17 X 24½	16½ X 24	GB1624	2 X 3
17 X 32	16½ X 31½	GB1631	2 X 4
17 X 39¾	16½ X 39¾	GB1639	2 X 5
17 X 47¼	16½ X 46¾	GB1646	2 X 6
17 X 54¾	16½ X 54¾	GB1654	2 X 7
17 X 62¼	16½ X 61¾	GB1661	2 X 8
17 X 69¾	16½ X 69¾	GB1669	2 X 9
24½ X 9½	24 X 9	GB2409	3 X 1
24½ X 17	24 X 16½	GB2416	3 X 2
24½ X 24½	24 X 24	GB2424	3 X 3
24½ X 32	24 X 31½	GB2431	3 X 4
24½ X 39¾	24 X 39¾	GB2439	3 X 5
24½ X 47¼	24 X 46¾	GB2446	3 X 6
24½ X 54¾	24 X 54¾	GB2454	3 X 7
24½ X 62¼	24 X 61¾	GB2461	3 X 8
24½ X 69¾	24 X 69¾	GB2469	3 X 9
32 X 9½	31½ X 9	GB3109	4 X 1
32 X 17	31½ X 16½	GB3116	4 X 2
32 X 24½	31½ X 24	GB3124	4 X 3
32 X 32	31½ X 31½	GB3131	4 X 4
32 X 39¾	31½ X 39¾	GB3139	4 X 5
32 X 47¼	31½ X 46¾	GB3146	4 X 6
32 X 54¾	31½ X 54¾	GB3154	4 X 7
32 X 62¼	31½ X 61¾	GB3161	4 X 8
32 X 69¾	31½ X 69¾	GB3169	4 X 9
39¾ X 9½	39¾ X 9	GB3909	5 X 1
39¾ X 17	39¾ X 16½	GB3916	5 X 2
39¾ X 24½	39¾ X 24	GB3924	5 X 3
39¾ X 32	39¾ X 31½	GB3931	5 X 4
39¾ X 39¾	39¾ X 39¾	GB3939	5 X 5
39¾ X 47¼	39¾ X 46¾	GB3946	5 X 6
39¾ X 54¾	39¾ X 54¾	GB3954	5 X 7
47¼ X 9½	46¾ X 9	GB4609	6 X 1
47¼ X 17	46¾ X 16½	GB4616	6 X 2
47¼ X 24½	46¾ X 24	GB4624	6 X 3
47¼ X 32	46¾ X 31½	GB4631	6 X 4
47¼ X 39¾	46¾ X 39¾	GB4639	6 X 5
47¼ X 47¼	46¾ X 46¾	GB4646	6 X 6
54¾ X 9½	54¾ X 9	GB5409	7 X 1
54¾ X 17	54¾ X 16½	GB5416	7 X 2
54¾ X 24½	54¾ X 24	GB5424	7 X 3
54¾ X 32	54¾ X 31½	GB5431	7 X 4
54¾ X 39¾	54¾ X 39¾	GB5439	7 X 5
62¼ X 9½	61¾ X 9	GB6109	8 X 1
62¼ X 17	61¾ X 16½	GB6116	8 X 2
62¼ X 24½	61¾ X 24	GB6124	8 X 3
62¼ X 32	61¾ X 31½	GB6131	8 X 4
69¾ X 9½	69¾ X 9	GB6909	9 X 1
69¾ X 17	69¾ X 16½	GB6916	9 X 2
69¾ X 24½	69¾ X 24	GB6924	9 X 3
69¾ X 32	69¾ X 31½	GB6931	9 X 4



Block Patterns

7½" x 7½" x 2" Blocks

Clear Wave

Ice

Vinyl Frame Colors

Color availability dependent upon frame type

White

Tan

Driftwood

Bronze

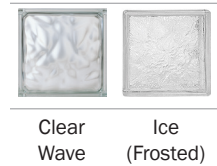
Vinyl Frame Types

1-3/8" Nail Fin Offset

Glazing Options

White Silicone

Tan/Driftwood Silicone



All pricing does not include shipping. Call office for pricing.

Glass Block Windows

Hurricane Resistant Glass Block Windows

7 1/2" Blocks

ROUGH OPENING W" X H"	ACTUAL SIZE W" X H"	MODEL NUMBER	BLOCK CONFIGURATION
17 1/8 X 9 1/2	16 X 8	HURR1608	2 X 1
17 1/8 X 17 1/8	16 X 16	HURR1616	2 X 2
17 1/8 X 24 3/4	16 X 24	HURR1624	2 X 3
17 1/8 X 32 3/8	16 X 32	HURR1632	2 X 4
17 1/8 X 40	16 X 40	HURR1640	2 X 5
17 1/8 X 47 5/8	16 X 48	HURR1648	2 X 6
24 3/4 X 9 1/2	24 X 8	HURR2408	3 X 1
24 3/4 X 17 1/8	24 X 16	HURR2416	3 X 2
24 3/4 X 24 3/4	24 X 24	HURR2424	3 X 3
24 3/4 X 32 3/8	24 X 32	HURR2432	3 X 4
24 3/4 X 40	24 X 40	HURR2440	3 X 5
24 3/4 X 47 5/8	24 X 48	HURR2448	3 X 6
32 3/8 X 9 1/2	32 X 8	HURR3208	4 X 1
32 3/8 X 17 1/8	32 X 16	HURR3216	4 X 2
32 3/8 X 24 3/4	32 X 24	HURR3224	4 X 3
32 3/8 X 32 3/8	32 X 32	HURR3232	4 X 4
32 3/8 X 40	32 X 40	HURR3240	4 X 5
32 3/8 X 47 5/8	32 X 48	HURR3248	4 X 6
40 X 9 1/2	40 X 8	HURR4008	5 X 1
40 X 17 1/8	40 X 16	HURR4016	5 X 2
40 X 24 3/4	40 X 24	HURR4024	5 X 3
40 X 32 3/8	40 X 32	HURR4032	5 X 4
40 X 40	40 X 40	HURR4040	5 X 5
40 X 47 5/8	40 X 48	HURR4048	5 X 6
47 5/8 X 9 1/2	48 X 8	HURR4808	6 X 1
47 5/8 X 17 1/8	48 X 16	HURR4816	6 X 2
47 5/8 X 24 3/4	48 X 24	HURR4824	6 X 3
47 5/8 X 32 3/8	48 X 32	HURR4832	6 X 4
47 5/8 X 40	48 X 40	HURR4840	6 X 5
47 5/8 X 47 5/8	48 X 48	HURR4848	6 X 6

Privacy by **Design**



Block Patterns

7 1/2" x 7 1/2" x 3 1/8" Blocks

Orsa

Wave

Clearview

Vinyl Frame Colors

White

Vinyl Frame Types

Replacement frame: Screw through Jamb

Add snap on nail fin at no extra charge

Glazing Options

Clear Silicone

Structural mull needed for any size larger than 48"x48"



Clear Wave



Glacier
(Frosted)



Cross
Rib

Frame Specifications & Illustrations

Frame Details

Information contained below is subject to change. Contact Hy-Lite Customer Service at 888-256-2599 for the most current details.

Extrusion	Frame Dimensions						Frame Colors				Legend
	A Frame Depth	B Glazing Thickness	C Nail Fin Offset	D Flange / J-Channel	E Exterior Jamb Thickness	F Interior Jamb Thickness	White	Tan	Drift-wood	Bronze	
V1500	2-3/8"	1-1/2"	1"	N/A	1-9/16"	5/8"	•	•	•	•	<p>A = Overall Frame Depth B = Glazing Thickness C = Nail Fin Offset D = Flange / J-Channel Width E = Exterior Jamb Thickness F = Interior Jamb Thickness</p>
V1580	2-3/8"	1-1/2"	1-3/8"	N/A	1-9/16"	5/8"	•	•	•	•	
V280	2-3/4"	2"	1-3/8"	N/A	1-9/16"	5/8"	•	•	•	•	
VF15FL	3-3/4"	1-1/2"	N/A	1/2"	1-9/16"	5/8"	•	•	•		
VT1500	2-3/8"	1-1/2"	1"	1"	1-9/16"	5/8"	•	•	•	•	
BREEZE-LITE	3"	1-1/2"	1"	N/A	3/4"	2-1/2"	•	•	•		
VF1500	3-3/4"	1-1/2"	N/A	1-3/4"	1-9/16"	5/8"	•	•	•		
VR3000	3-3/4"	1-1/2"	N/A	N/A	1-9/16"	5/8"	•	•	•		

New Construction Installation

Window Type	Fixed	Fixed	Fixed	Fixed	Fixed
Drawing (See legend for frame dimensions)					
Extrusion	V1500	V1580	V280	VF15FL	VT1500
Frame Type	Nail Fin	Nail Fin	Nail Fin	Masonry Flange	Nail Fin + J-Channel
Frame Detail	1" Fin Offset	1-3/8" Fin Offset	1-3/8" Fin Offset	1/2" Flush Flange	1" Fin Offset
Material	Vinyl	Vinyl	Vinyl	Vinyl	Vinyl
Block or IG Thickness	1/2" 1" 1-1/2"	1/2" 1" 1-1/2"	1" 1-1/2" 2"	1/2" 1" 1-1/2"	1/2" 1" 1-1/2"

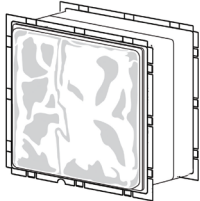
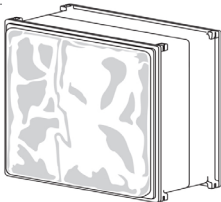
New Construction Installation (cont'd)

Retrofit Installation

Window Type	Awning Casement	Basement Hopper	Fixed	Fixed	Awning Casement Basement Hopper
Drawing (See legend for frame dimensions)					
Extrusion	BREEZE-LITE	BREEZE-LITE	VF1500	VR3000	BREEZE-LITE
Frame Type	Nail Fin	Nail Fin	Flush Flange	Box	Box
Frame Detail	1" 1-3/8" Fin Offset	1" Fin Offset	1-3/4" Flush Flange	Through-Jamb Mount	Through-Jamb Mount
Material	Vinyl	Vinyl	Vinyl	Vinyl	Vinyl
Block or IG Thickness	1" 1-1/2"	1-1/2"	1" 1-1/2"	1" 1-1/2"	1" 1-1/2"

Acrylic Block Replacement Kits

Contact Hy-Lite Customer Service at 888-256-2599 to determine the correct kit for your window.

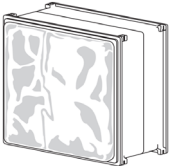
DESIGN SERIES BLOCK SIZE	KIT DESCRIPTION	BLOCK ILLUSTRATION
6 X 6 X 3/4	Contents: 2 regular blocks, 2 key blocks (corner kits only), 1 tube of silicone, vinyl glazing bead (corner and perimeter block kits only), and instructions. NOTE: Replacement of more than two blocks in a single window is not recommended. Please specify whether the affected block is a perimeter block, a corner block, or a center block. Please call Customer Service at 888.256.2599 assistance in selecting the correct kit.	
6 X 6 X 1-1/2		
8 X 8 X 1-1/2		
8 X 8 X 3		
9 X 9 X 1-1/2		
CLASSIC SERIES BLOCK SIZE	KIT DESCRIPTION	BLOCK ILLUSTRATION
6 X 6 X 2	Contents: 1 acrylic block and instructions. NOTE: Replacement of more than two blocks in a single window is not recommended. Please call Customer Service for assistance in selecting the correct kit. Specify grout color of original window, as block is pre-grouted.	
6 X 6 X 3		
8 X 8 X 2		
8 X 8 X 3		

Acrylic Block Scratch Repair Kits

1 KIT	NOVUS solution, 3 grades of sand paper, steel wool, and instructions.
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Loose Acrylic Blocks

Not for window fabrication.

BLOCK SIZE	CASE QTY	BLOCK ILLUSTRATION
6 X 6 X 2	36	
6 X 6 X 3	24	
8 X 8 X 2	36	
8 X 8 X 3	24	
H-Clips Plan for 2 per block	100	

Craft Blocks

Acrylic blocks for crafting

BLOCK SIZE	CASE QTY	BLOCK ILLUSTRATION
8 X 8 X 3	24	
Craft Blocks feature 1-1/2" access hole and rubber stopper. Sleeves with scanable UPC code for individual retail sale available upon request.		

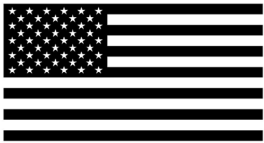
Technical Assistance

Please call Hy-Lite's Customer Service Team toll-free at 888.256.2599 if you would like additional assistance.

Building Information Models (BIMs)

Building Information Models (BIMs) for AutoCad Revit are now available! Visit hy-lite.com for your free download

American-Made Acrylic Blocks



All Hy-Lite® acrylic blocks are made with pride in the **U.S.A.!**

Social Media

Connect with us on social media. Stay updated on new products and let us put your projects in the spotlight!

Facebook: /hylitewindows | **Twitter:** @hylite_windows | **LinkedIn:** /hylitewindows

Limited Warranty

Effective February 1, 2024



Hy-Lite® Specialty Windows Acrylic Block, Glass Block and Decorative Glass products, provides the following Limited Warranty which covers only those manufacturing and material defects, as specified herein and does not include defects or damages attributable to faulty or improper installation; normal weathering; defects caused by accident, fire, flood, acts of God, vandalism, riot or civil disorder; misuse; abuse by harmful fumes, vapors, solvents, chemicals or chemical pollutants in the atmosphere; mildew; building settlement or structural failures of walls or foundations; stresses resulting from localized heat which causes excessive temperature differentials over the acrylic block surface edges or occurrences beyond Hy-Lite's® control.

Approved care, cleaning and installation instructions are available on the Company's websites at: www.hy-lite.com or by contacting Customer Service at 850-473-0555.

Condensation on Acrylic Block, Glass block or Decorative Glass windows, which may occur as the natural result of humidity within the house or building and interior/exterior temperature differentials, does not indicate a defect in the window and is not included in this Warranty.

ACRYLIC BLOCK WINDOWS:

5-Year Warranty

Hy-Lite® warrants to the original resident purchaser/property owner, that any Hy-Lite® Design Series Acrylic Block product will be free from defects in material and workmanship within industry tolerances for discoloring and change in light transmission in excess of 8% when tested in accordance with the procedure specified in ASTM-D-1003. This Warranty applies, under normal use and service, subject to the conditions and limitations herein listed, and as long as the original resident purchaser resides in the home in which the products were installed. This Warranty can not be assigned or transferred to subsequent homeowners. If repair or replacement is impractical, Hy-Lite® may elect to refund your original product purchase price.

GLASS BLOCK WINDOWS:

5 Year Limited Warranty

Hy-Lite® Glass Block products are warranted against discoloration, seal breakage, defective materials or workmanship for five (5) years. If such defects occur, Hy-Lite® will provide replacement parts at no charge. Broken or Cracked glass blocks are not covered under any warranty. If replacement is impractical, Hy-Lite® may elect to refund your original product purchase price.

DECORATIVE GLASS AND VARI-LITE WINDOWS:

5 Year Limited Warranty

Hy-Lite® Decorative Glass Windows and Vari-Lite Windows include a 5-year limited warranty against fogging or seal failure of the insulated glass panel. If such defects occur, Hy-Lite® will determine if repair or replacement of the defective component is feasible, or may elect to refund your original product purchase price. Broken or Cracked glass is not covered under any warranty.

CLAIMS

To initiate a claim under this warranty, please contact the contractor who installed the product or the dealer who provided the product. In the event that the contractor or dealer is unknown, please contact Hy-Lite's® Customer Service department at 1-850-473-0555.

LABOR

Labor costs are not included under this Warranty and neither Hy-Lite® nor its distributors will be responsible for any costs incurred in the removal, replacement, installation or reinstallation of the Hy-Lite® acrylic block product or any part thereof, furnished by Hy-Lite® under this Warranty.

WARRANTY EXTENSION

The original Warranty period shall not be extended by any such repair or replacement, but any remaining Warranty time period shall continue in effect and be applicable under the terms and conditions of this Warranty to the repaired part or component of the Hy-Lite® product.

REPAIR PROCEDURE

This Warranty is limited to Hy-Lite®, at its option, repairing and/or replacing defective parts (color matching not guaranteed) free of charge to the warranty holder. If, after inspection, it is determined that the claim is valid in accordance with the provisions of this Warranty, and Hy-Lite® agrees, at its option, to repair or replace any defective part or component as warranted above. Purchaser/property owner will be required to provide proof of original home ownership or window purchase.

PRODUCT CHANGES

Hy-Lite® reserves the right to discontinue or change any product it manufactures. If the part or component of the product originally installed is not available and Hy-Lite® determines to make replacement, Hy-Lite® shall have the right to substitute such part or component designated by Hy-Lite® to be of equal quality and price.

COMMERCIAL APPLICATIONS

If Hy-Lite® products are installed in a building operated as a multi-family dwelling or used for commercial purposes or rental properties such as schools, churches, apartment complexes, government owned structures, office buildings, etc., the Warranty applies for five (5) years under normal use and service and can not be transferred.

OTHER WARRANTY CONSIDERATIONS

On some window installations, caulking is used to seal the frames or trim package against water or air penetration. This caulking is applied when the window is installed and is not related to Hy-Lite's® synthetic caulking compound that is applied to the acrylic blocks during the manufacturing process. Therefore, caulking used in the installation of the window is not considered a part of the Hy-Lite® product, and therefore, is not covered under this Warranty. Caulking is normally considered a maintenance responsibility of the homeowner.

This Warranty is valid only if products manufactured by or approved by Hy-Lite® are used, but shall be void if accessory products not manufactured or approved by Hy-Lite® are installed which cause defects to occur in the Hy-Lite® products.

The warranty statements contained in this certificate set forth the only express warranties extended by Hy-Lite® Specialty Windows and the provisions hereof shall constitute the purchaser's exclusive remedy for breach of this Warranty given under this certificate. Hy-Lite® Specialty Windows shall not be liable to property owner for incidental or consequential damages for breach of any written or implied warranty on the Hy-Lite® products.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitations of incidental or consequential damages, so that the above limitation or exclusion may not apply. This Limited Warranty gives specific legal rights. There may be other rights which may vary from state to state.