



3000 Johnson Avenue
Pensacola, Florida 32514
(850) 473-0555 Phone
(850) 473-8040 Fax
www.usblockwindows.com

**INDIVIDUAL GLASS BLOCK REMOVAL PROCEDURE
FOR A NON-PERIMETER GLASS BLOCK**

1. Remove the white silicone in the grout groove surrounding the damaged block.
2. Using a knife with a flexible three or four-inch blade, slide the flexible blade between the blocks and begin to separate the vinyl spacer from the silicone as well as the damaged block. The spacer is on all four sides and is siliconed to the blocks.
3. Once you have separated the silicone and spacer from the damaged block, begin to push the damaged block out evenly until the block is removed.
4. Insert the new block and apply clear silicone in between the blocks in the small groove to seal the blocks back together. Begin applying the white silicone to duplicate the exterior and interior grout line as seen before removal. If you have difficulty sliding in the new block, then simply remove one of the vinyl spacers.
5. Any questions, feel free to contact Jerry Manning, Plant Manager, at U S BLOCK WINDOWS @ 1-888-256-2599.